

# CIGARETTE SPECIFICATION

LOUISVILLE  
MERIT ULTRA LIGHTS 100 MEN SP - MERIT CHALLENGE SPECIAL TPG  
BRAND CODE-1040 (SID)(ST)

EFFECTIVE DATE: 01/25/90  
STANDARD PRODUCTION  
SPECIAL TIPPING

CIGARETTE LENGTH	:	99.5	MM	FTC TAR	:	6.01 MG/CIG	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	68.0	MM	FIELD MENTHOL	:	.45 MG/CIG	.40 - .50
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.40	IN. H <sub>2</sub> O	FRESH MENTHOL	:	.35 MG/CIG	.30 - .60
DILUTION TARGET	:	55.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3200M CK/WHT SGL CSR196 13-385-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : AJAX MA 218-2 PVA 62-007-A  
: FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : AJAX 3654-N PVA 61-016-A  
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK C.V.: A1020 - 12.60% MERIT ULTRA LTS MENTHOL SP  
\*\*\* NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION \*\*\*

CIGARETTE PAPER : 27.25MM X 6500M 23CU/0.6% (E12610/K667) 10-224-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PRO105) 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY DECREASED FROM 28CU/  
: 0.6% (10-023-A) 12HC TO 28CU/0.6% (10-224-A) 24HC  
: TO INCREASE TAR DELIVERY. NO PAPER/PASTE WEIGHT  
: CHANGE. OK TO MIX.

PREPARED BY : S. F. VEALEY  
PREPARATION DATE : 1/23/90

PRINTING DATE : 1/23/90  
PRINTING TIME : 2:00:40

APPROVED BY: *[Signature]*

SUPPLEMENT SPECIFICATION DATED: 9/13/89

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